ere o la companya de USE OF WOOD CHARCOAL POWDER IN QUICK DRYING OF FISH BY HEAT RADIATION

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Abstract-Use of wood charcoal powder for quick drying of fish after salting is suggested. Fishes of different species were subjected to differential treatments: a) salting, b) salt mixed with charcoal powder in the ratio of 1:0.5 and 1:1 and c) without treatment and exposed to uniform heat radiation. The rates of drying were found in the receding order except for the salted ones which were higher than the controls. Depending upon increase in the heat intensity, 16-29% reduction in the half loss period has been reported.

INTRODUCTION

one of the traditional ways of fish preservation [1 & 2] and still prevalent in most of the countries. But the technique as such is slow and takes several weeks for completion. Drying of fish depends upon the size, thickness of flesh and on the climate of the place [3]. Increase in size and reduction in the thickness can be effected to only limited degrees whereas the climate is a physical factor beyond man's control. Besides these. increase in the rate of drying can be effected by improving heat absorption using black pigments over 1 to surface. Anand and Solimabi[4] in their study on the rate of evaporation of water in association with different forms of carbon (graphite, charcoal and The solution was drained out and lamp black) have reported that charcoal behaved as the second best to lamp black. Since lamp black particulates are generally carbons and some of them are known to be carcinogenic, charcoal was selected for the study. Therefore, an attempt was made to

reduce the half loss period i.e. time taken in evaporating 50% of Drying of fish after salting is the total moisture present in a fish by using wood charcoal in addition to mere salting.

EXPERIMENTAL

Fishes belonging to three species 1) Tilapia mossambica 2) Kowala covel 3) Ambassis mama were selected for the study and following estimations were made.

A. Moisture percentage on dry weight basis/wd)

Fishes of different weights were selected at random. These were immersed in a solution containing 1% formaldehyde and 1% of sodium nitrite for one mimite for anti maggot infestation treatment [5] the moisture percentage on dry weight basis [6] for each fish was determined by oven drying. The moisture percentage against the wet associated with unoxidised hydro- weight of the fish (6) were plotted to know their relationship (Fig.1).

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Four sets of fishes containing four of same species of nearly the same weight were given anti maggot infestation treatment and their wet weights (6) noted. Based on the relationship between Wo and 6 the expected total moisture(W) in the selected fishes were calculated as follows:

$$M = \frac{M_0 + 100}{M_0} \times C_0$$

flareafter, one fish in each set was kept as control, the second covered with fine crystals of pure sodium chloride (0.b -0.8 g equivalent to 36% of the total moisture) [7], the third and the fourth were covered with a mixture of common salt and charcoal mixed in the ratios of 1:1 and 1:0.5 respectively. All the four fishes in each set were then exposed to infrared radiation of equal intensity for a period of four hours. After regular intervals of 50-80 minutes the moisture losses (X) from each fish were noted. From the values of W and x, the percentage of total moisture (M) remained in each fish were calculated using the following equation:

The 'M' values were plotted against time intervals (Figs. 2-5) to know the HLP in each.

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files and and break representation and area. The variations in the HLP among the fishes are given in Table 1.

*particle size 0.17-0.074 mm)

Table 1: HLP in fishes having different treatments & exposed to uniform heat radiation.

	HLP in minutes			 	
Set No.	Con- trol	Salt-	Salt + char-		Heat in- tensi
**************************************	e e e e e e e e e e e e e e e e e e e		1:1	1:0.5	ty *
1 +*2 +*3	80 91 162	83 95 195	78 85 146	69 80 138	1.08 0.42 1.08
4	66	73	63	૽ 58	1.08

** Kowala covel; *cal min

50 Sept. 1 2 Get. The above results indicate that charcoal behaved as a good radiation selective coating. Conjugation account of its fine porosity it also behaved as a better absorber of the leached out water and there by causing quick evaporation. This resulted in a substantial reduction (10-29%) in HLP as compared to the salted ones. Positive linear relationship between heat intensity and the rate of drying is also noticed (Figs. 3 & 4). In all of the sets, the salt carbon mixture of 1:0.5 worked better than 1:1, suggesting thereby that a mixture nearer to the lower ratio may give the optimim results. Kozyrey and Vershinin [8] have reported that to obtain the maximum heat absorption the black particulates should be bigger in size than the wave length of the incoming heat rays. This suggests that use of Piner coal dust than the present one would not only be more effect ive but economical also.

It is significant that fishes treated with salt alone showed longer HLP than the controls. It appears that the salt crystals in dry salting technique not only caused high reflectivity but also utilised a portion of the heat

(1.18 K Cal mole-1) 9 in dissolution. Over and above, the salt caused a reduction in the water vapour pressure which in turn induced more absorption of moisture from the atmosphere above findings show clearly that salting technique alone is not congenial for quick drying. on account of the bacteriostatic and fungicidal action, the salting cannot be dispensed with. It is recommended that increase of the salt concentration to slight-ly >15% [10] for fish preservation is essential. Further, the salt solution after its impregnation into fish tissue, also extracts the bound water from the proteins. In this way, salting makes the protein impervious to the putrefactive action of enzymes and aids indirectly in drying when combined with the charcoal.

It may be mentioned that the experiments were done using infrarederadiation instead of the solar heat due to the prevailing incliment weather (mongoon). Daniels (Farrington) [11] has reported that the relative intensity of solar energy is the highest at wave lengths 3x103 to 10x103 angstroms. Black bodies in general are known to absorb radiated energy at all wave lengths. Hence the fish coated with charcoal can be expected to dry much faster in solar radiation than in the infrared radiation. Further, in natural drying the fish are generally hung to dry on the racks whereby entire surface area of fish are exposed to the radiated heat. In the present experiment only 50% of the fish area could be exposed to the heat energy. Obviously, a reduction more than double in HLP can be expected.

Regarding the removal of charcoal from the dried fish it may

E.13 be mentioned that on an average 95% of coal could be dusted off easily while 50% of the remainier gets stripped off on soaking in water. This is a normal step in cooking of all the dried fishes (Figs. ba & ob). since high relative humidity 70% It is noticed that the unstripped was noted during experiments. The charcoal i.e. 2.5% (Fig. c) mostly remained in the eye sockets, fin rays and over the scales. These are the parts of the fish which are generally discarded. However, the admissibility of charcoal powder in traces from toxicity point of view for human consumption remains to be tested.

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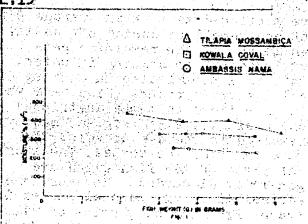


Fig.1. Relationship between moisture percentage (wd) and weight of the fishes.

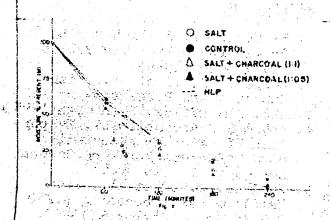


Fig. 2. Percentage of total moisture present in relation to time in Tilapia mossambica after differential treatment and exposure to uniform heat intensity.

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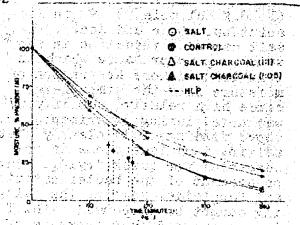


Fig. 3. Percentage of total moisture present in relation to time in <u>Kowala coval</u> after differential treatment and exposure to uniform heat intensity.

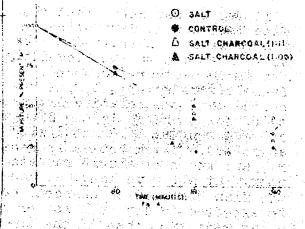


Fig.4. Percentage of total moisture present in relation to time in Kowala coval (2nd batch) after differential treatment and exposure to uniform heat intensity.

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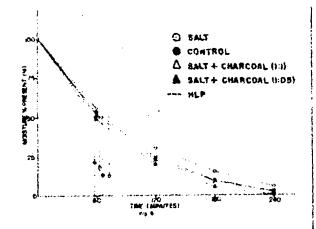


Fig.5. Percentage of total moisture present in relation to time in <u>Ambassis</u> name after differential treatment and exposure to uniform heat intensity.



Fig. 6(b). Dry fish after dusting off the charcoal powder.



Fig.6(a). Dry fish treated with salt charcoal mixture (1:0.5).

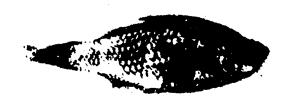


Fig.6(c). Dry fish after soaking in water showing fractions of unstripped charcoal powder sticking mostly near the eye socket. fin rays and over the scales.